



Ref. No. : DPPL /

Dated 21/3/14

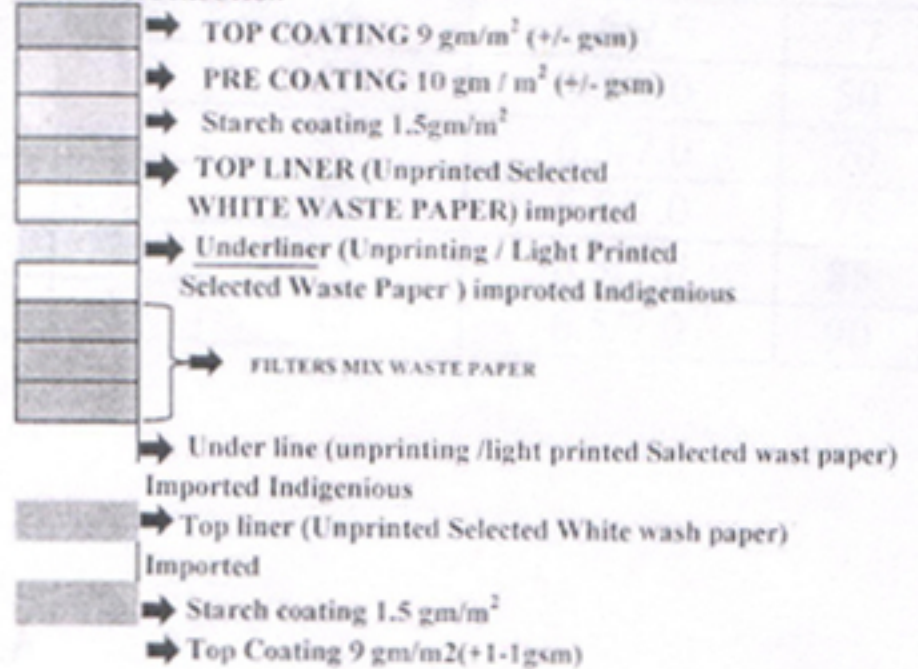
SPECIFICATION SHEET (PEARL WHITE BACK)

SUBSTANCE (GSM)	TABER STIFFNESS			CALIPER	BULK
	(gm.cm)				
	MD	CD	GM		
285	80	35	53.66	314	1.10
296/300	90	40	62.33	326	1.10
330	115	45	71.83	363	1.10
350	130	50	92.33	385	1.10
370	160	65	100.99	407	1.10
400	190	80	125.49	440	1.10
TOLERANCE : +/- 5%		STIFFNESS : +/- 10%		CALIPER : +/- 5%	BULK : +/- 5%

M/C DECKLE WIDTH : 310 To 320 CM

PARAMETER	UNIT	VALUE
COBB - 60		
TOP	g/m ²	30-50
BOTTOM	g/m ²	40-80
PLYBOND	J/m ² Min	>70
SOA	Sec. Min	500
BRIGHTNESS (+/- 1%)	%	78
K & N INK VALUE	%	10-15
PPS ROUGHNESS (+/- 0.5)	Microns	2.5
IGT DRY - PICK	m / sec.	>0.7
BURST FACTOR	Min	14
SURFACE PH		6.0 +/- 0.5
MOISTURE		
<250 gsm	%	6.0-6.5
250-300 gsm	%	6.5-7.0
300-400 gsm	%	7.0-8.0
>400 gsm	%	8.0-8.5

BOARD CONSTRUCTION



APPLICATION :

- (1) Recommended for multicolour printing on
 - (a) OFFSET Printing
 - (b) Letter press
 - (c) Roto GRAVURE
- (2) Carton with back side printings
- (3) Advanties pamphlets
- (4) PHARMACEUTICAL CARTONS
- (5) High printing job

For Dev Priya Product Ltd.

(Signature)
Authorised Signatory