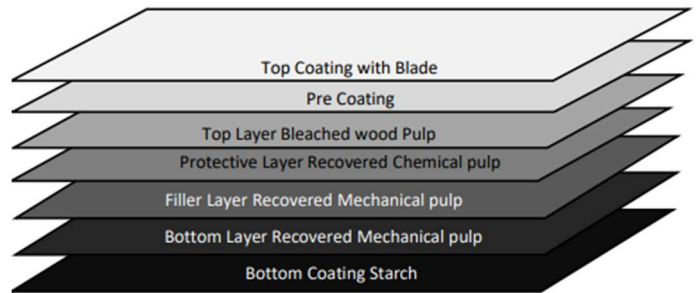


PRODUCT SPECIFICATIONS: PACKAGING BOARD HWC

GSM	Caliper (micron)	Bulk (cc/gm)	Stiffness (gm.cm)		
			MD	CD	GM
Tappi T410	Tappi T411	-	Tappi T489		
250	307	1.22	80	38	55
285	351	1.23	115	50	76
300	375	1.25	128	60	88
320	400	1.25	150	70	102
350	448	1.28	175	77	116
400	528	1.32	280	130	198
450	595	1.32	340	152	227
Tolerance					
±3%	±5%		±15%		

Properties	Units	Value
Cobb T/B	g/m ²	<45/50
Roughness Bendtsen Type	Ml/min	<320 gsm >320 gsm
		60-70 60-85
IGT - Dry Pick	m/sec	>1
Plybond	J/m ²	>140
Gloss at 75°	%	>45
Brightness	%	>78
Moisture	%	<320 gsm >320 gsm
		6 -7 6.5-7.5

Testing conditions:
As per TAPPI 402/ISO standard
Testing Temperature: 23±1 °C
Relative Humidity: 50±2%



Packing Information		
Deckle (cm) Min: 324 Max:335 Reels Width : 560 - 1800 mm Core Inner Dia: 76mm/3" & 152mm/6"	Sheets Min Size: 500 x 560 mm Max Size: 1500 x 1600 mm	Pallets Min Height: Depend upon order qty Max Height: 1200 mm